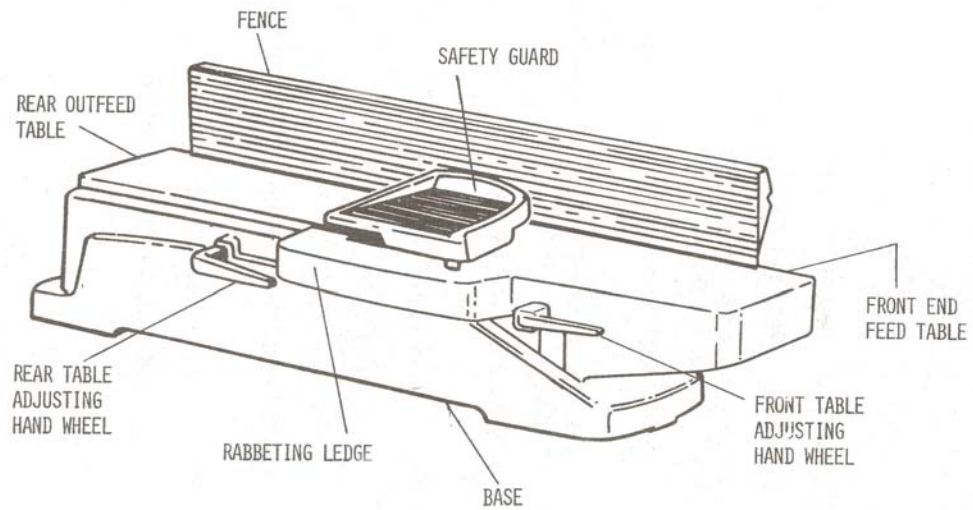


Jointer

Safe Operating Procedures



1. Operate only with instructor's permission and after you have received instruction.
2. Remove any jewelry, eliminate loose clothing, and confine long hair.
3. Make sure all guards are in place and operating correctly.
4. Always use proper eye and hearing protection.
5. All materials should be inspected for defects such as warps, knots and foreign objects.
6. Make all adjustments with the power supply to the Jointer turned off.
7. Before operating the jointer, make sure the cutter safety guard is in full and proper operation and ensure the fence is locked in the correct location.
8. Before starting the jointer ensure that table is cleared of objects, the stock is not in contact with the cutter heads and tighten the infeed and outfeed tables.
9. Never joint or plane a piece of stock that is shorter than 250 mm (10"), narrower than 19 mm (3/4"), or less than 13 mm (1/2") thick.
10. The maximum depth of cut is 3 mm (1/8").
11. Always joint wood stock with the grain.
12. After making the correct depth of cut adjustment to the infeed table make sure the table is locked.
13. Stock should be fed into the jointer from the infeed side only. The rotation of the cutter heads would make any other operation dangerous.
14. Use an appropriate push stick or safety blocks whenever fingers are expected to pass within 50 mm (2") of the cutters.
15. Hold the stock firmly against the fence and the table with even constant pressure to both the in feed and transfer to the out feed table as the stock is being jointed.

16. Take a comfortable stance with your feet at shoulder width apart when passing stock through the jointer and transfer your weight from the rear foot to the leading foot as your stock goes through its operation.
17. When finished wait until the machine has come to a complete stop before commencing clean-up procedures.